

Step 1:
Remove Wing From Panel By Removing Welds Where Indicated.

Warning: Take care When Removing Old Wing To Not Cut Into Supporting Tubes.

Step 2:
Replace Wing Insuring It Is Perpendicular To Panel.

Welding:
Weld Where When Indicated To Remove Welds In Step 1.

Welding:
All Welding Shall Be Preformed According To Structural Welding For Steel - AWS D1.1-90 By A Certified Welder Using 70,000 psi Welding Rod Or Wire.

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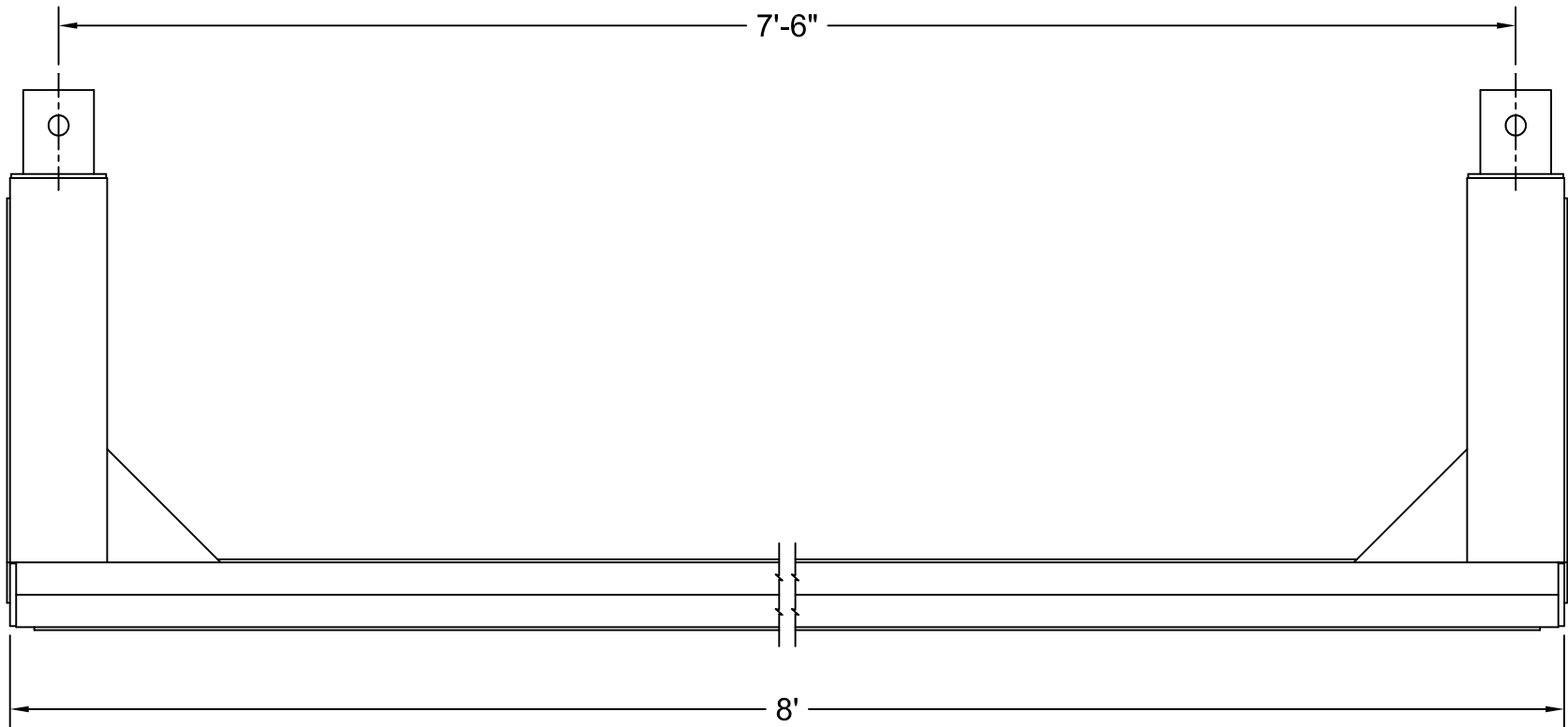
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Dwg. # How To Replace A Man Hole Wing

Date: 27-Jun-2011 By: C. Stevens

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